

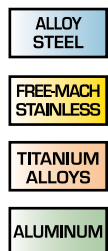
# PM-Plus™ High-Performance End Mills Powder Metal Roughers

**Style PMRC • Single-End, Multi-Flute, Non-Center Cutting, Coarse Profile**  
formerly style 578

## FEATURES



## APPLICATIONS



Style PMRC Bright

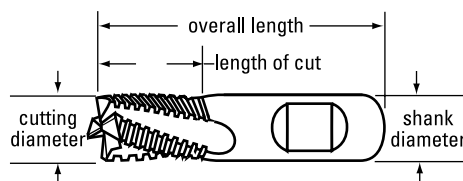
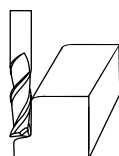


Style PMRC TiN-coated



Style PMRC TiCN-coated

Operating parameters on page 181.



Cutting Diameter	Decimal Equiv.	Metric Equiv.	Shank Diameter		Length of Cut		Overall Length		No. of Flutes	Order Number		
			in	mm	in	mm	in	mm		Bright	TiN	TiCN
1/4	.2500	6.35	.375	9.53	.250	6.35	2.063	52.39	3	C43228	C32213	C32242
1/4	.2500	6.35	.375	9.53	.625	15.88	2.438	61.91	3	C43229	C32214	C32243
3/8	.3750	9.53	.375	9.53	.375	9.53	2.125	53.98	4	C43230	C32215	C32244
3/8	.3750	9.53	.375	9.53	.750	19.05	2.500	63.50	4	C43299	C32216	C32245
3/8	.3750	9.53	.375	9.53	1.500	38.10	3.250	82.55	4	C32210	C32217	C32246
1/2	.5000	12.70	.500	12.70	.500	12.70	2.500	63.50	4	C43231	C32218	C32247
1/2	.5000	12.70	.500	12.70	1.250	31.75	3.250	82.55	4	C43300	C32219	C32248
1/2	.5000	12.70	.500	12.70	2.000	50.80	4.000	101.60	4	C32211	C32220	C32249
5/8	.6250	15.88	.625	15.88	.625	15.88	2.750	69.85	4	C43232	C32221	C32250
5/8	.6250	15.88	.625	15.88	1.625	41.28	3.750	95.25	4	C43301	C32222	C32251
5/8	.6250	15.88	.625	15.88	2.500	63.50	4.625	117.48	4	C32212	C32223	C32252
3/4	.7500	19.05	.750	19.05	.750	19.05	3.000	76.20	4	C43233	C32224	C32253
3/4	.7500	19.05	.750	19.05	1.625	41.28	3.875	98.43	4	C43302	C32225	C32254
3/4	.7500	19.05	.750	19.05	3.000	76.20	5.250	133.35	4	C43303	C32226	C32255
7/8	.8750	22.23	.875	22.23	.875	22.23	3.125	79.38	5	C43234	C32227	C32256
1	1.0000	25.40	1.000	25.40	1.000	25.40	3.500	88.90	5	C43235	C32228	C32257
1	1.0000	25.40	1.000	25.40	2.000	50.80	4.500	114.30	5	C43236	C32229	C32258
1	1.0000	25.40	1.000	25.40	3.000	76.20	5.500	139.70	5	C43304	C32230	C32259
1	1.0000	25.40	1.000	25.40	4.000	101.60	6.500	165.10	5	C43305	C32231	C32260
1-1/8	1.1250	28.58	1.125	28.58	2.000	50.80	4.500	114.30	5	C43237	C32232	C32261
1-1/4	1.2500	31.75	1.250	31.75	2.000	50.80	4.500	114.30	5	C43238	C32233	C32262
1-1/4	1.2500	31.75	1.250	31.75	3.000	76.20	5.500	139.70	5	C43239	C32234	C32263
1-1/4	1.2500	31.75	1.250	31.75	4.000	101.60	6.500	165.10	5	C43306	C32235	C32264
1-1/2	1.5000	38.10	1.250	31.75	2.000	50.80	4.500	114.30	6	C43240	C32236	C32265
1-1/2	1.5000	38.10	1.250	31.75	4.000	101.60	6.500	165.10	6	C43309	C32237	C32266
2	2.0000	50.80	1.250	31.75	2.000	50.80	6.500	165.10	8	C43241	C32238	C32267
2	2.0000	50.80	2.000	50.80	2.000	50.80	4.500	114.30	8	C43242	C32239	C32268
2	2.0000	50.80	2.000	50.80	4.000	101.60	7.750	196.85	8	C43243	C32240	C32269
2	2.0000	50.80	2.000	50.80	6.000	152.40	9.750	247.65	8	C43311	C32241	C32270
2	2.0000	50.80	2.000	50.80	8.000	203.20	11.750	298.45	8	C43274	-	C43276

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